

**PRODUCT AND COMPANY IDENTIFICATION**

Product Code	SKFX265
Product Name	Sikaflex - 265 Technique
Product Description	One component moisture curing polyurethane based adhesive/sealant.
Manufacturer/Supplier	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ tel. 01707 394444 Fax. 01707 329129

COMPOSITION/INFORMATION ON THE COMPONENTS**Preparation - Hazardous ingredients (Europe)**

Component	Concentration	Classification	Risk Phrases
1) 1,2-Benzenedicarboxylic acid, diisodecyl ester	25.00%-50.00%		
2) Isophorondiisocyanate	0.10%-1.00%	T	R23, R36/37/38, R42/43
3) Diphenylmethandiisocyanate	0.10%-1.00%	Xn	R36/37/38, R20, R42/43

HAZARD IDENTIFICATION

Main Hazards	May cause sensitisation by inhalation.
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FIRST AID MEASURES

Eye Contact	Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention urgently.
Skin Contact	Wipe off as much as possible with a clean dry cloth. Wash skin thoroughly with soap and water. Solvents should not be used to clean skin because they may increase the penetration of the material. Contaminated clothing should be washed or dry-cleaned before re-use.
Ingestion	Do not induce vomiting. Wash out mouth with water. Obtain medical attention.
Inhalation	Unlikely to occur. However provide symptomatic medical treatment if required.

FIRE FIGHTING MEASURES

Extinguishing Media	Use water spray, foam, dry chemical or carbon dioxide.
Special Hazards of Product	Thermal decomposition or burning may release oxides of carbon, nitrogen and other toxic gases and vapours. See also Section 10.
Protective Equipment for Fire-Fighting	Wear full protective clothing and self-contained breathing apparatus.



ACCIDENTAL RELEASE MEASURES

Personal Precautions	Wear appropriate protective clothing.
Environmental Precautions and Clean-up Methods	Try to prevent the material from entering drains or water courses.
Spillages	Remove spilled/leaked product by scraping from surfaces. Allow to solidify normally. Clean surfaces with a suitable solvent.

HANDLING AND STORAGE

Handling	Exposure by inhalation or skin contact should be minimised by good Industrial Hygiene practices. Avoid contact with eyes, skin and clothing. Use in well ventilated area.
Storage	Storage area should be: cool. dry. Storage temperature should be controlled to between 5 and 25 °C.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits - GB

1) 1,2-Benzenedicarboxylic acid, diisodecyl ester	UK EH40: OES 5mg/m ³ 8h TWA.
2) Isophorondiisocyanate	UK EH40: MEL 0.02mg/m ³ 8h TWA. UK EH40: MEL 0.07mg/m ³ 15min STEL.
3) Diphenylmethandiisocyanate	UK EH40: MEL 0.07mg/m ³ 15min STEL. UK EH40: MEL 0.02mg/m ³ 8h TWA.

Engineering Control Measures	Use of the basic principles of Industrial Hygiene will enable this material to be used safely.
Respiratory Protection	Respiratory protection not normally required. If limits are exceeded use an approved respirator suitable for the purpose.
Hand Protection	Wear suitable impervious gloves.
Eye Protection	Wear safety glasses if risks of accidental contamination are possible during application.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Paste.
Color	Black.
Odor	Odourless.
pH	Not applicable.
Flash Point °C	Exceeds 100.
Solubility - Water	Insoluble.
Vapor Pressure (kPa)	Negligible vapour pressure at ambient conditions.
Density (kg/m³)	Approx. 1.18 at 20 °C.
Viscosity (at 20°C)	Thixotropic paste

STABILITY AND REACTIVITY

Stability	Stable under normal conditions.
Conditions to avoid	Exposure to water or moisture.
Materials to avoid	Amines. Alcohols.
Hazardous Decomposition Products	Reaction with water or moist air may produce: carbon dioxide formation resulting in pressure increase in bulk containers (risk of bursting). Combustion may also generate: oxides of carbon. oxides of nitrogen. toxic nitrogen compounds.



SAFETY DATA SHEET

Sikaflex - 265 Technique

Date of issue - 22/03/2001.

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TOXICOLOGICAL INFORMATION

<i>Acute toxicity</i>	Low order of acute toxicity.
<i>Skin irritation</i>	Frequent or prolonged skin contact may cause some local short term skin irritation.
<i>Sensitization - Skin</i>	The possibility of allergic sensitisation should be considered.
<i>Human Data</i>	Hypersensitive persons may develop asthmatic symptoms and should refrain from working with the product.

ECOLOGICAL INFORMATION

<i>Mobility</i>	Because of its high viscosity, low water solubility and low degree of toxicity, this material should not present any environmental problems.
<i>Ecotoxicity</i>	The product is expected to be non-hazardous to aquatic species.


DISPOSAL

<i>Product Disposal</i>	Dispose of as Special Waste. If possible allow the product to cure naturally in open air. When cured the product may be landfilled. Disposal of bulk quantities and/or containers should be made through an authorised waste contractor.
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TRANSPORT INFORMATION

<i>ADR/RID Substance Identification Number</i>	Not Regulated under ADR/RID
<i>IMDG : Proper shipping name</i>	Not Regulated under IMDG
<i>IATA : Proper shipping name</i>	Not Regulated under ICAO

REGULATORY INFORMATION

<i>Label Requirements</i>	Harmful 
<i>Risk Phrases</i>	May cause sensitisation by inhalation.
<i>Safety Phrases</i>	Keep out of reach of children. Do not breathe gas/fumes/vapour/spray. If swallowed seek medical advice immediately and show this container or label. Contains isocyanates. See information supplied by the manufacturer.

OTHER INFORMATION

<i>First Issue Date</i>	20.01.1997
<i>Revisions Highlighted</i>	Composition/Information on the Components Main Hazards Toxicological Information Labelling Information R Phrases S Phrases



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Uses and Restrictions

Customers are urged to ensure that the product is entirely suitable for their own purpose. It is the customer's responsibility to ensure that a suitable and sufficient assessment of the risks created by the use of the product is undertaken.

UK Legislation

Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions.
SI 1993/1746: Chemicals (Hazard Information and Packaging) Regulations, 1993.
SI 1999/437: The Control of Substances Hazardous to Health Regulations
SI No 2839 1991 Environmental Protection (Duty of Care) Regulations.
SI No. 972/1996: The Special Waste Regulations 1996

UK Guidance Publications

General Approved Code of Practice to COSHH Regulations, HSE.
EH40, Occupational Exposure Limits, HSE. Revised Annually.

Footnote

The information contained in this SDS corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to use.